

Work Order ID 100585

100585

Page 1

April-24-13 8:25:01 AM

Item ID: D206-817-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Screw-In Windshield, LH/RH

Start Date: 4/24/13 Start Qty: 9.00

Cust Item ID:

Required Date: 4/24/13 Req'd Qty: 9.00

Customer:

Reference: rework -ECN13-554

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D206-817	D
--------------	---

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-817-011 CHG003

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
6 X D206-817-011 B94869
3 X D206-817-011 B94365

REMOVE FROM EACH KIT AND SCRAP:

D4545-043
D4545-044
D4545-047
D4545-048
D4543-3
D4543-4

047

048

86479

91520

43-4
87168

43-4
87969

043
89733

044 86478

13/4/30
SP

Work Order ID 100585

100585

Page 2

April-24-13 8:25:01 AM

Item ID: D206-817-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Screw-In Windshield, LH/RH
 Start Date: 4/24/13 Start Qty: 9.00 *9* Cust Item ID:
 Required Date: 4/24/13 Req'd Qty: 9.00 *9* Customer:
 Reference: rework -ECN13-554

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125		0.00							
125		0.00							
Packaging									
Packaging									
	Memo								
	ADD TO EACH KIT:								
	1 X D4543-3 REV.B B 100598								
	1 X D4543-4 REV.B B 100599								
	1 X D4543-5 B 100600								
	1 X D4543-6 B 100601								
	88 X MS20426AD3-4 B 124586								
	44 X MS21059L3K B 124555 X172 M123265 X224								
	10 X MS21061L08 B 124835								
126	QC4- 100% Inspect kits for completeness	0.00							
126		0.00							
QC	Memo								
Quality Control									

DAS
100585

13/4/30

21541-3/4 + 7/6
 D4542-3/1 + 2

DAS
16
13/4/30

xy

Work Order ID 100585

100585

Page 3

April-24-13 8:25:01 AM

Item ID: D206-817-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Screw-In Windshield, LH/RH
 Start Date: 4/24/13 Start Qty: 9.00 *9* Cust Item ID:
 Required Date: 4/24/13 Req'd Qty: 9.00 *9* Customer:
 Reference: rework -ECN13-554

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. A Stamp
130 *130* Packaging Packaging	Packaging Memo REPACKAGE PER PPP USING NEW B/N @ CHG003 Identify and pack for shipping as per PPP D206-817- 011 Location: _____ PPP Rev: _____	0.00 0.00		7x			13/4/30		06
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

ML5 13-04-30
 ME
 13-4-30

Picklist Print

April-24-13 8:25:00 AM

Page 1

Work Order ID: 100585

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 4/24/13

Required Date: 4/24/13

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF: IPP REV:B 12.05.09 AS PER IIN
REV:C DD VERF:EC IPP REV:C 12.06.12 ECN 12-602 DD VERF:EC IPP
REV:D 13.04.23 as per IIN dwg rev.D DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-817-011 Screw-In Windshield, LH/RH		Manufactured	No				Each	0.0000		9	6x 94869 3x 94365		
D4543-3 Retainer, Outer, LH		Manufactured	No				Each	0.0000		9	100598		SL
D4543-4 Retainer, Outer, RH		Manufactured	No				Each	0.0000		9	100599		SL
D4543-5 Retainer, Outer, LH		Manufactured	No				Each	0.0000		9	100600		SL
D4543-6 Retainer, Outer, RH		Manufactured	No				Each	0.0000		9	100601		SL
MS20426AD3-4 RIVET		Purchased	No				Each	22,331.000	88x 704	792	7B		

Location	Loc Qty	Loc Code
ST333	331	
123021	235	
123352	96	
ST334	8000	
123164	8000	
ST505	8000	
124814	8000	
ST509	6000	
124586	6000	

D4541-3 B 91421 Qty x 1 Per Kit
D4541-4 B 96960 Qty x 1 Per Kit
D4541-7 B 91434 Qty x 1 Per Kit
D4541-8 B 96962 Qty x 1 Per Kit

D4542-3 B 96963 Qty x 2 Per Kit
D4542-7 B 96964 Qty x 2 Per Kit

5/30/13

Picklist Print

April-24-13 8:25:01 AM

Page 2

Work Order ID: 100585

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 4/24/13

Required Date: 4/24/13

Start Qty: 9.00

Required Qty: 9.00

MS21059L3K

Purchased

No

Each 11,112.000

352

396

JB

Nutplate

Location	Loc Qty	Loc Code
ST316	468	
123265	145	
<u>124555</u>	173	
124603	150	
st507	3000	
124586	3000	
ST510a	6144	
123346	3144	
124291	3000	
ST511	1500	
124093	1500	

172
178

MS21061L08

Purchased

No

Each 180.0000

10x

92 98

JB

Nutplate

Location	Loc Qty	Loc Code
ST316	180	
<u>124835</u>	180	

92

April-24-13 8:25:01 AM

Shop Packet Print

Page 2

D206-817-011 KIT is now at CHG 003

- All kits in stock need to be updated to CHG 002 per parts list in IIN-D206-817 Rev. D
- Remove D4545-043/-044/-047/-048 from kit and scrap
- Remove D4543-3/-4 and scrap. Replace with parts made to D4543 Rev. B
- Add D4543-5/-6 to kit
- Add (88) MS20426AD3-4 rivets, (44) MS21059L3K nutplates, (10) MS21061L08 nutplates
- Update IIN & ICA paperwork, update labels with new CHG #
- Add D4541-3/-4/-7/-8, Add D4542-3/-7 Qty (2) each

DSI 9463 Rev. B should not be part of normal blue files. Should only be sent to customers for DSI 9463-011 kits ONLY.

DSI 9463
~~DSI 9463-011~~ is now at CHG 002

- This kit is for changing any CHG 001 kits that have been shipped to customers into CHG 002.
- Note that CHG 001 / Rev. A was only released as a prototype for Heliworks/Vector trial fit
- There should not be any kits in stock, but if there is they need to be reworked to CHG 002, per Rev. B of the DSI

D4545-043/-044/-047/-048 is now obsolete. Scrap all parts in stock.

D4541 Rev. D

- All flat patterns are unchanged from Rev. C.
- D4541-4/-8 are new parts. They are bent and alodined. NO DIMPLING.
- Similarly, D4541-3/-7 are now bent and alodined without any dimpling.
- All D4541-3/-7 parts in stock or in progress should be scrapped if they have been dimpled. Otherwise they should be able to be reworked into the new D4541-3/-4/-7/-8 parts
- D4541-1/-2/-5/-6 parts are unchanged, parts in stock or in progress are OK

D4542 Rev. D

- New DXF for -3/-7
- Scrap all D4542-3/-7 in stock or in progress
- Note that new parts have no holes and are now alodined
- D4542-1/-2/-5 parts are unchanged, parts in stock or in progress are OK

D4543 Rev. B

- New DXF for -3/-4 (-3F)
- D4543-5/-6 are new parts
- Scrap all D4543-3/-4 parts in stock or in progress
- D4543-1/-2 parts are unchanged, parts in stock or in progress are OK

Work Order ID 94869

94869

Page 1

December-20-12 2:58:17 PM

Item ID: D206-817-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Screw-In Windshield, LH/RH

Start Date: 12/20/12 Start Qty: 3.00

3

Cust Item ID:

Required Date: 12/20/12 Req'd Qty: 3.00

3

Customer:

Reference: rework

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D206-817

C

100

100

DOCUMENT CONTROL

DC

Memo

Document Control

Photocopy bluefile & type labels per PPP D206-817-011 CHG002

105

105

Eng

Engineering

Memo

CHRIS P TO PULL FROM STOCK
D206-817-011 B92340
VERIFY ALL KITS TO ENSURE PARTS ARE LABELLED CORRECTLY

PULL FROM 3 OF THE KITS:
1 X D4545-047 B86479
1 EACH X D4545-048 B86480
1 X D4594-1
FOR REWORK

0.00

0.00

0.00

0.00

Handwritten: 13-1-16

Handwritten: 13/1/17

Work Order ID 92340

92340

Page 1

Monday, October 29, 2012 11:44:05 AM

Item ID: D206-817-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Screw-In Windshield, LH/RH

Stop

NS2

Start Date: 10/29/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 10/31/2012 Req'd Qty: 10.00

10

Customer:

Reference: REWORK

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-817	C								

150

0.00

150

Packaging

Packaging

Memo

0.00

PULL FROM STOCK D206-817-011 X 10

B90434 CH6002

REMOVE : D4541-6 X 10, D4541-5 X 10 & D4542-5 X 20 AND BRING TO HAVE ALODINED.

REPACKAGE IN KIT

12/11/12

160

Chemical Conversion Coat per QSI005 4.1

0.00

160

HandFinish

Hand Finishing

Memo

0.00

10

12/11/12

Work Order ID 90434

September-18-12 11:18:41 AM

90434

Page 1

Item ID: D206-817-011

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Screw-In Windshield, LH/RH

Start Date: 18/09/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 02/10/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12-09-18 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D206-817

C

100

DOCUMENT CONTROL

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-817-011 CHG002

DAS
16
9-83

12/10/17

12-9-25
10

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/9/24

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
16
9-83

12/10/17

110

9

Work Order ID 90434

September-18-12 11:18:41 AM

90434

Page 2

Item ID: D206-817-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Screw-In Windshield, LH/RH

Start Date: 18/09/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 02/10/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-817-
011 Location: U9PPP Rev: C

(102)

SL

12/10/18

140

0.00

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

12/10/19

12.10.18

Picklist Print

September-18-12 11:18:46 AM

Work Order ID: 90434

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield LH/RH

90434

D206-817-011

Start Date: 18/09/2012

Required Date: 02/10/2012

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF: 12.05.09 AS PER IIN REV:C DD VERF:EC ECN 12-602 DD VERF:EC IPP REV:B IPP REV:C 12.06.12

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch.	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	----------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4541-5

Manufactured

No

110

Each

12.0000

10

10

10

10

10

D4541-5

Bracket

Location

Loc Qty

Loc Code

FG

2

78277

2

ST112

12

ST114

-2

87962

10

110

Each

10.0000

10

10

D4541-6

Manufactured

No

D4541-6

Bracket

Location

Loc Qty

Loc Code

ST114

10

84265

1

87963

9

110

Each

23.0000

20

20

D4542-5

Manufactured

No

D4542-5

Retainer, Inner

Location

Loc Qty

Loc Code

FG

2

78281

2

GA

1

81268

1

ST120

20

87965

20

Picklist Print

September-18-12 11:18:46 AM

Work Order ID: 90434

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield. LH/RH

90434

D206-817-011

Start Date: 18/09/2012

Required Date: 02/10/2012

Start Qty: 10.00

Required Qty: 10.00

D4543-1

Manufactured No

110

Each

11.0000

D4543-1 ✓

Retainer, Outer, LH

**

10

917175

Location

Loc Qty

Loc Code

ST157

11

11

Manufactured No

110

Each

11.0000

D4543-2

D4543-2 ✓

Retainer, Outer, RH

**

10

91716

Location

Loc Qty

Loc Code

ST157

11

11

Manufactured No

110

Each

8.0000

D4543-3

D4543-3 ✓

Retainer, Outer, LH

**

10

B89735

Location

Loc Qty

Loc Code

ST157

8

8

Manufactured No

110

Each

13.0000

D4543-4

D4543-4 ✓

Retainer, Outer, RH

**

10

B87969

Location

Loc Qty

Loc Code

st151

1

1

ST156

12

12

87969

Picklist Print

September-18-12 11:18:46 AM

Page 3

Work Order ID: 90434

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

90434

D206-817-011

Start Date: 18/09/2012

Required Date: 02/10/2012

Start Qty: 10.00

Required Qty: 10.00

D4544-1

Manufactured No

110

Each

1.0000

D4544-1

Retainer, Center

**

B90447

2/10/4 sl

Location

Loc Qty

Loc Code

hai

1

79386

1

D4545-041

Manufactured No

110

Each

7.0000

D4545-041

Retainer, Inner, LH (Lower)

**

B89736

3x sl

Location

Loc Qty

Loc Code

ST157

7

86475

7

D4545-042

Manufactured No

110

Each

7.0000

D4545-042

Retainer, Inner, RH (Lower)

**

B90456

3x sl

Location

Loc Qty

Loc Code

ST157

7

86476

7

D4545-043

Manufactured No

110

Each

6.0000

D4545-043

Retainer, Inner, LH (Side)

**

B89733

sl

Location

Loc Qty

Loc Code

ST163

6

86477

6

D4545-044

Manufactured No

110

Each

7.0000

D4545-044

Retainer, Inner, RH (Side)

**

B90459

12/10/24 sl

Location

Loc Qty

Loc Code

ST163

7

86478

7

September-18-12 11:18:46 AM

Shop Packet Print

Page 3

Picklist Print

September-18-12 11:18:46 AM

Work Order ID: 90434

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Page 4

90434

D206-817-011

Start Date: 18/09/2012

Required Date: 02/10/2012

Start Qty: 10.00

Required Qty: 10.00

D4545-047

Manufactured No

110

Each

9.0000

D4545-047

Retainer, Inner, LH (Top)

**

10

3x 90462

Location

Loc Qty

Loc Code

FG

-1

ST139F

2

88106

1

ST163

8

86479

8

D4545-048

Manufactured No

110

Each

9.0000

D4545-048

Retainer, Inner, RH (Top)

**

10

90463 3x

Location

Loc Qty

Loc Code

ST163

8

86480

8

ST442

1

88107

1

D4594-1

Manufactured No

110

Each

9.0000

D4594-1

Plate

**

10

B90465

12/10/12

Location

Loc Qty

Loc Code

ST118

9

86481

9

D4595-150-25

Manufactured No

110

Each

0.0000

D4595-150-25

Sealant Tape

**

10

B90757

12/10/12

September-18-12 11:18:46 AM

Shop Packet Print

Page 4

Picklist Print

September-18-12 11:18:46 AM

Work Order ID: 90434

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

90434

D206-817-011

Start Date: 18/09/2012

Required Date: 02/10/2012

Start Qty: 10.00

Required Qty: 10.00

AN525-10R7

Purchased

No

110

Each

292.0000

95 950

668x

AN525-10R7

Screw

**

~~M122907~~

M123/00 sel

Location

Loc Qty

Loc Code

ST325

282

122907

282

282

ST345

10

115371

7

120833

2

121390

1

MS20426AD3-4

Purchased

No

110

Each

7,410.0000

24 240

MS20426AD3-4

RIVET

**

sel

Location

Loc Qty

Loc Code

333

4000

122452

4000

ST316

410

104374

236

110398

174

139

ST334

3000

101

123021

3000

MS21059L08

Purchased

No

110

Each

299.0000

23 230

MS21059L08

Nut

**

M122951

12/9/27 sel

Location

Loc Qty

Loc Code

ST300

71

12706

69

12706

2

ST316

200

122951

200

ST319

28

121827

28

28

September-18-12 11:18:46 AM

Shop Packet Print

Page 5

Picklist Print

September-18-12 11:18:46 AM

Work Order ID: 90434

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Page 6

90434

D206-817-011

Start Date: 18/09/2012

Required Date: 02/10/2012

Start Qty: 10.00

Required Qty: 10.00

MS21059L3K

Purchased

No

110

Each

1.225.000

**

MS21059L3K

Nutplate

Location

Loc Qty

Loc Code

316

73

122452

73

ST316

1152

122814

152

123021

1000

110

Each

147.0000

**

MS21075L08

Purchased

No

MS21075L08

ANCHOR NUT

Location

Loc Qty

Loc Code

ST303

80

103053

55

111578

2

120560

23

ST304

50

121556

50

ST308

17

120930

17

110

Each

514.0000

**

MS27039-08-10

Purchased

No

MS27039-08-10

Screw

Location

Loc Qty

Loc Code

Mezz

14

5865

14

ST307

500

122953

500

September-18-12 11:18:46 AM

Shop Packet Print

Page 6

Picklist Print

September-18-12 11:18:46 AM

Page 7

Work Order ID: 90434

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield. LH/RH

90434

D206-817-011

Start Date: 18/09/2012

Required Date: 02/10/2012

Start Qty: 10.00

Required Qty: 10.00

NAS1149DN832J

Purchased

No

110

Each

1,641.000

22 220

**

12/9/26 sd (1a)

NAS1149DN832.J

WASHER

Location

Loc Qty

Loc Code

297

1557

122441

1557

ST298

84

119717

41

120422

43

220

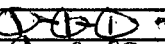
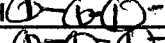
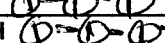
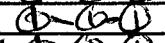
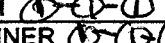
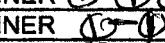







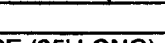
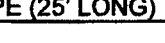
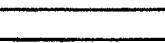
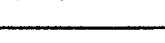
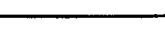
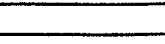

4.0 WEIGHT AND BALANCE

The weight and balance for the D206-817-011 kit is as follows. These are net weights and include the parts removed.

Installation	Weight	LONGITUDINAL	
		Arm	Moment
D206-817-011	2.8 lb	40 in	112 in-lb
Screw-In Windshield Modification Kit	1.3 kg	1.0 m	1.3 m-kg

5.0 PARTS LIST

Ref 8300430

Qty -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4541-3 1-1-1-1-1	BRACKET, LH 
1	D4541-4 1-1-1-1-1	BRACKET, RH 
1	D4541-5 1-1-1-1-1	BRACKET, LH 
1	D4541-6 1-1-1-1-1	BRACKET, RH 
1	D4541-7 1-1-1-1-1	BRACKET, LH 
1	D4541-8 1-1-1-1-1	BRACKET, RH 
2	D4542-3 1-1-1-1-1	RETAINER, INNER 
2	D4542-5 1-1-1-1-1	RETAINER, INNER 
2	D4542-7 1-1-1-1-1	RETAINER, INNER 
1	D4543-1 1-1-1-1-1	RETAINER, LH OUTER (LOWER) 
1	D4543-2 1-1-1-1-1	RETAINER, RH OUTER (LOWER) 
1	D4543-3 1-1-1-1-1	RETAINER, LH OUTER (SIDE) 
1	D4543-4 1-1-1-1-1	RETAINER, RH OUTER (SIDE) 
1	D4543-5 1-1-1-1-1	RETAINER, LH OUTER (SIDE) 
1	D4543-6 1-1-1-1-1	RETAINER, RH OUTER (SIDE) 
1	D4544-1 1-1-1-1-1	RETAINER, CENTER 
1	D4545-041 1-1-1-1-1	RETAINER, LH INNER (LOWER) 
1	D4545-042 1-1-1-1-1	RETAINER, RH INNER (LOWER) 
1	D4594-1 1-1-1-1-1	PLATE 
1	D4595-150-25 1-1-1-1-1	SEALANT TAPE (25' LONG) 
95	AN525-10R7	SCREW
112	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
56	MS21059L3K	NUTPLATE
10	MS21061L08	NUTPLATE
1	MS21075L08	NUTPLATE
22	MS27039-0810	SCREW
22	NAS1149DN832J	WASHER (OR AN960JD8)